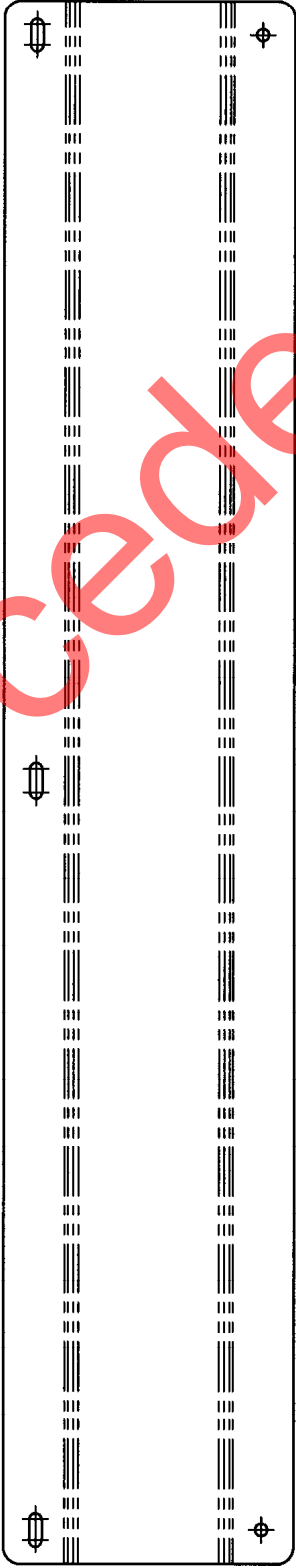
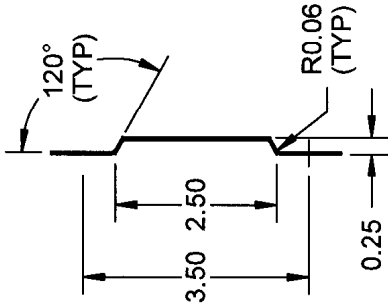


D3641-1F FLAT PATTERN



D3641-1 COVER  
(REPLACES GENEVA P/N G10606-3/-6)

UNDER REVIEW

LE 07.10.16  
OK To Ship

RELEASED  
07.09.07

- NOTES:
- 1) MATERIAL: 6061-T6 (OR T62) ALUMINUM 0.032 THICK PER QQ-A-250/11 OR AMS 4025/4027 (REF DART SPEC M6061T6S.032)
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3641-1" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.35 lbs

A	REV.	NEW ISSUE: REPLACES G10606		DESCRIPTION		LE	07.07.27
		BY	DATE				
DESIGN		TSI		DART AEROSPACE USA, INC.			
DRAWN		LEB		PORT HADLOCK, WA			
CHECKED		LEB		DRAWING NO.			REV. A
MFG. APPR.		LEB		D3641			SHEET 1 OF 2
APPROVED		LEB		TITLE			SCALE
DE APPR.		LEB		COVER			1:3
DATE		07.07.27					

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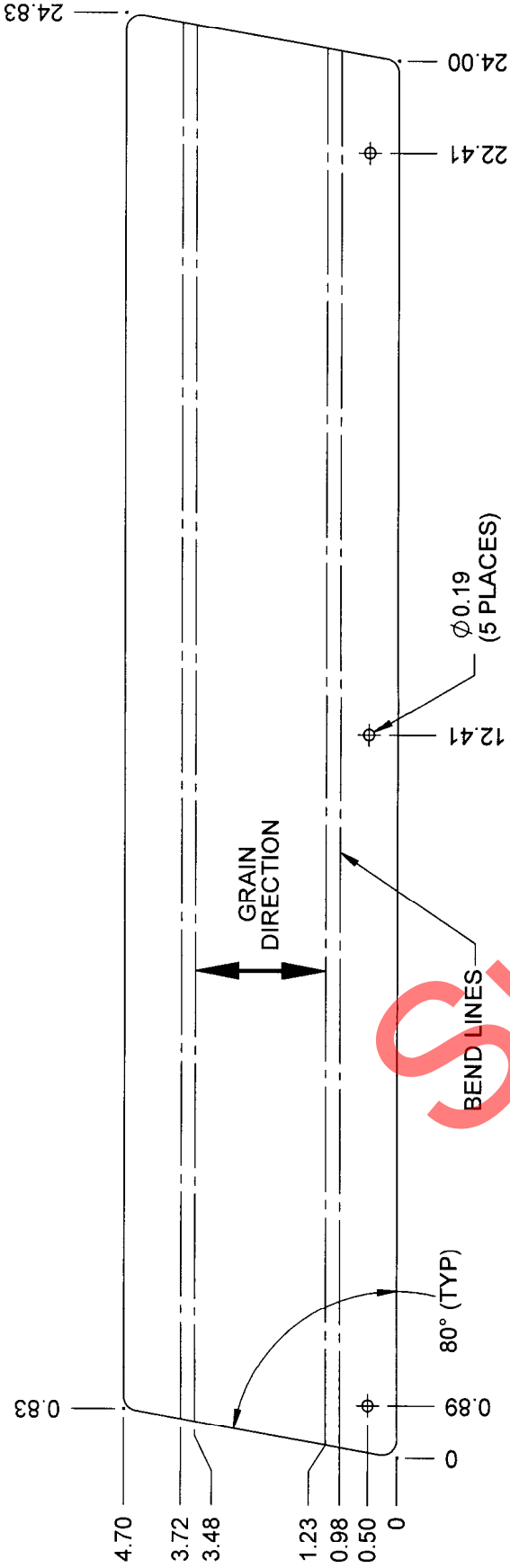
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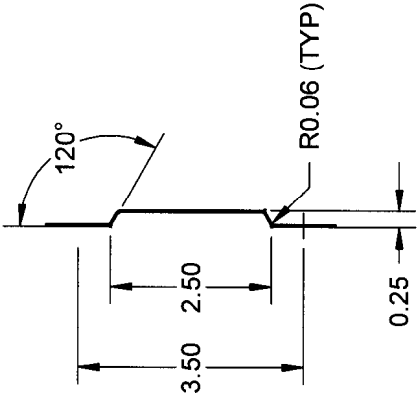
C

B

A



**D3641-3F FLAT PATTERN**



**D3641-3 COVER**  
**(REPLACES GENEVA P/N G10606-5)**  
**D3641-4 OPPOSITE**  
**(REPLACES GENEVA P/N G10606-4)**

**RELEASED**  
07.09.07

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR T62) ALUMINUM 0.032 THICK PER QQ-A-250/11 OR AMS 4025/4027 (REF DART SPEC M6061T6S 032)
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3641-3/-4" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.36 lbs

DESIGN	TS/	DART AEROSPACE USA, INC.
DRAWN		PORT HADLOCK, WA
CHECKED		DRAWING NO.
MFG. APPR.		D3641
APPROVED		TITLE
DE APPR.		COVER
DATE	07.07.27	SCALE
		1:3

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8 7 6 5 4 3 2 1